Advanced Alignment Training Level I
(2 Days Rotalign/Optalign)

1. Shaft Alignment Definition
2. Why do we perform shaft alignment?
   2.1. Improve efficiency
   2.2. Reduce wear
   2.3. Increase uptime-Reliability
3. Shaft alignment methods
   3.1. Straight edge
   3.2. Dial indicator
   3.3. Laser alignment
4. Preparation for alignment
   4.1. Necessary tools.
   4.2. Safety aspects.
   4.3. Determine tolerances
   4.4. Determine Targets/Thermal Growth
5. Understanding Alignment
   5.1. Alignment terminology
   5.2. Visualizing the geometry
   5.3. Introduction of Alignment Checklist
   5.4. Soft Foot Correction
   5.5. Final Alignment
   5.6. Correct Tightening Procedure
   5.7. Saving the Alignment Job
6. Issues that make alignment challenging.
   6.1. Repeatability
   6.2. Pipe Strain
   6.3. Base issues
   6.4. Ambient vibration
   6.5. Sunlight
   6.6. Soft Foot Nightmares
7. Additional Features
   7.1. Thermal Growth and Targets
   7.2. Measurement Modes
   7.3. Static Feet-Optimal Move
   7.4. Types of Couplings

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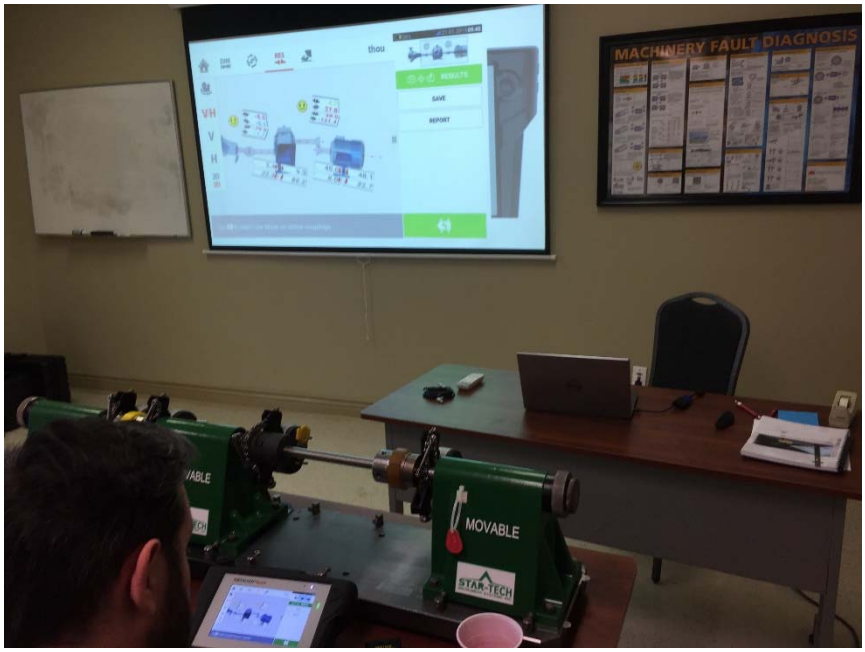
Advanced Alignment Training Level II
(2 Days Rotalign)

1. Vertical Alignment
   1.1. Flange Mounted
      1.1.1. Bolt Patterns
      1.1.2. Offset Shafts
   1.2. Foot Mounted
2. Machine Trains-Simultaneous
   2.1. Optimal Moves
   2.2. Move Simulator
   2.3. Cooling Towers and Other Long Spacers
3. Live Trend
   3.1. Mounting Bracket Options
   3.2. Understanding the Measurement Setup
   3.3. Real Time Measurement Data
   3.4. Plot Setup and Flags
   3.5. Determining Alignment Targets from the Results
   3.6. Simultaneous Live Trend
4. Cardan Alignment
   4.1. Vertical and Horizontal Offsets
   4.2. Shaft In/Shaft Out
5. Vibration Acceptance Check
6. Special Applications (Customer Request)



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